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WHAT IS CLAIMED IS:

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1. An image formation apparatus developing
an electrostatic latent image with a two-component
developer consisting of magnetic carriers and toners
by using a development apparatus and a latent image
10 supporter including a filler in an outermost layer
thereof, the development apparatus having a developer
supporter, which has an internally fixed magnetic
body and rotates while supporting a developer on a
surface thereof, and a developer quantity controller
15 controlling a quantity of the developer which is
supported by the developer supporter facing the
magnetic body by controlling a height of magnetic
brushes and consisting of materials having rigidity
or rigidity and magnetic properties,

20 wherein a ratio (G_p/G_d) of a development gap to a
doctor gap between the developer supporter and the
controller is from 0.7 to 1.0, and a weight-averaged
particle diameter of a developer carrier is from 20
to 60 μ m.

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2. The image formation apparatus as claimed in claim 1, wherein surface roughness R_z of a development sleeve is from 10 to $30\mu\text{m}$.

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3. The image formation apparatus as claimed in claim 1, wherein a surface of the development sleeve is processed by sand blasting.

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4. The image formation apparatus as claimed in claim 1, wherein a ratio (D/R_z) of the weight-averaged particle diameter (D) of the developer carrier to surface roughness (R_z) of the development sleeve satisfies a relation $2 \leq D/R_z \leq 3$.

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5. The image formation apparatus as claimed in claim 1, wherein the filler included in the outermost layer of the latent image supporter is formed by a metal oxide.

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6. The image formation apparatus as claimed in claim 1, wherein the outermost layer of the latent image supporter includes a charge transfer material.

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7. The image formation apparatus as claimed in claim 6, wherein the charge transfer material is a polymer having electron-donating groups.

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8. The image formation apparatus as claimed in claim 1, wherein the outermost layer of the latent image supporter includes an organic compound of which acid value is from 10 to 40 (mgKOH/g).

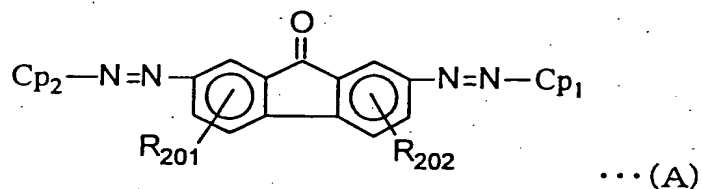
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9. The image formation apparatus as claimed
in claim 1, wherein a charge generating material
included in the latent image supporter is a
titanylphthalocyanine having at least a maximum
5 diffraction peak at 27.2° as a diffraction peak at
Bragg angle 2θ ($\pm 0.2^\circ$) for characteristic X-ray of
 $\text{CuK}\alpha$.

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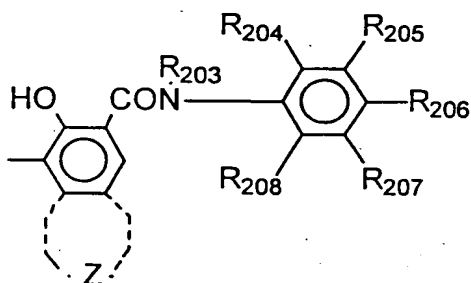
10. The image formation apparatus as claimed
in claim 1, wherein the charge generating material
included in the latent image supporter is an azo
15 pigment represented by the following structural
formula (A):

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wherein Cp_1 and Cp_2 are coupler residues, which are
identical or different from each other;
25 wherein R_{201} and R_{202} are respectively selected from a

group consisting of hydrogen atom, halogen atom,
alkyl groups, alkoxy groups, and cyano group and are
identical or different from each other; and
Cp₁ and Cp₂ are represented by the following
5 structural formula (B):



... (B)

wherein R₂₀₃ is selected from a group consisting of
hydrogen atom, alkyl groups such as methyl group and
15 ethyl group, and aryl groups such as phenyl group;
and
R₂₀₄, R₂₀₅, R₂₀₆, R₂₀₇, and R₂₀₈ are respectively selected
from a group consisting of hydrogen atom, nitro group,
cyano group, halogen atom such as fluorine, chlorine,
20 bromine, and iodine, trifluoromethyl group, alkyl
groups such as methyl group and ethyl group, alkoxy
groups such as methoxy group and ethoxy group,
dialkylamino group, and hydroxyl group; and
Z represents an atom group required for forming a
25 substituted or non-substituted aromatic carbon ring

or a substituted or non-substituted aromatic heterocyclic ring.

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11. The image formation apparatus as claimed in claim 1, wherein a surface of a conductive supporter of the latent image supporter is anodized.

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12. The image formation apparatus as claimed in claim 1, wherein a charger contacts or is closely arranged to the latent image supporter.

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13. The image formation apparatus as claimed in claim 12, wherein a size of an air gap between the charger and the latent image supporter is equal to or less than 200 μ m.

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14. The image formation apparatus as claimed
in claim 12, wherein an alternating current component
is superposed on a direct current component in the
charger to provide a charge to the latent image
5 supporter.

10 15. The image formation apparatus as claimed
in claim 1, wherein zinc stearate is applied on the
latent image supporter.

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16. The image formation apparatus as claimed
in claim 15, wherein zinc stearate powder is included
in the toner provided to a development area.